- 1. Top Cover
- 2. Alignment Dowel (Bolt)
- 3. Bolt
- "O" Ring Seal
- Shift Rail Plug
- Shift Rail
- 3rd & 4th Shift Fork
- Selector Arm
- 9. Gear Select Interlock Plate
- 10. 1st & 2nd Shift Fork
- 11. Nylon Shift Fork Insert
- 12. Selector Arm Plate 13. Selector Arm Roll Pin
- 14. Output Shaft
- 15. Synchronizer Spring
- 15. Synchronizer Spring
  16. Reverse Sliding Gear
  17. 1st & 2nd Synchronizer Inner Cone
  18. 1st & 2nd Synchronizer Outer Cone
  19. 1st & 2nd Synchronizer Ring
  20. 1st Gear Bearing Sleeve
  21. 1st Gear Bearing

- 21. 1st Gear Bearing 22. 1st Speed Gear
- 23. Output Shaft Rear Bearing
  24. Output Shaft Rear Bearing Race
  25. 5th Speed Driven Gear
- 26. Snap Ring
- 27. Speedometer Drive Gear
- 28. Speedometer Drive Gear

- Retaining Clip
  29. Output Shaft Thrust Bearing
  30. Output Shaft Thrust Bearing Race
- 31. 3rd & 4th Synchronizer Ring
- 32. 3rd & 4th Synchronizer Hub 33. Synchronizer Insert
- 34. 3rd & 4th Synchronizer Sleeve

- 35. 3rd Speed Gear 36. 3rd Gear Bearing 37. 3rd Gear Bearing Spacer
- 38. 2nd Gear Thrust Bearing Snap Ring
- 39. 2nd Gear Thrust Washer
- 40. 2nd Speed Gear

- 41. 2nd Gear Bearing 42. 2nd Gear Bearing Spacer 43. 2nd Synchronizer Spiral Retaining Ring
- 2nd Synchronizer Thrust Washer
- 45. 1st & 2nd Synchronizer Insert
- 46. 1st Speed Bearing Sleeve
- Locating Pin 47. Detent Spring
- 48. Detent Ball
- 49. Bearing Race "O" Ring 50. Front Countershaft Bearing Race
- 51. Countershaft Bearing
- 52. Countershaft Gear Cluster 53. Countershaft Rear Race
- 54. Countershaft Bearing Adjustment Shim
- Countershaft Retainer
- 56. Countershaft Retainer Bolt
- 57. 5th Speed Drive Gear 58. 5th Synchronizer Ring
- 59. 5th Synchronizer Spring
- 60. 5th Synchronizer Hub
- 61. 5th Synchronizer Insert
- 62. 5th Synchronizer Sleeve
- 63. 5th Synchronizer Insert Retainer
- 5th Synchronizer Retainer Snap Ring
- Transmission Oiling Funnel
- 66. Fill & Drain Plug 67. Transmission Case
- 68. Reverse Lever Return Spring 69. Reverse Idler "O" Ring 70. Reverse Idler Gear
- 71. Reverse Idler Roll Pin
- 72. Reverse Idler Shaft
- 73. 5th Shift Fork
- 74. Shift Fork Roll Pin
- 75. 5th & Reverse Shift Rail

- 18 15 80 6364 56 59 61 31 60 86 67 98 97 96
- 76. 5th & Reverse Lever Spring Clip Retainer
- 77. 5th & Reverse Shift Lever 78. 5th & Reverse Shift Lever Pivot Bolt 79. Back-Up Light Switch
- Transmission Shift Lever
- 81. Shift Lever Damper Sleeve
- 82. Offset Shift Lever
- 83. Offset Lever Roll Pin
- 84. Detent Spring 85. Detent Ball
- 86. Extension Housing Vent "O" Ring
- 87. Extension Housing Vent

- 88. Extension Housing Rear Oil Seal
- 89. Extension Housing Bushing 90. Extension Housing
- 91. Extension Housing Bolt
- 92. Input Shaft Bearing Retainer Bolt 93. Input Shaft Bearing Retainer
- 94. Input Shaft Bearing Retainer Oil Seal
- 95. Output Shaft Bearing Adjustment Shim
- 96. Front Main Drive Gear Bearing
- 97. Input Shaft
- 98. Main Drive Gear Pilot Roller Bearing