



# ***Yukon Gear & Axle®***

## **Yukon Spindle Boring Tool Instructions**

PLEASE READ COMPLETELY BEFORE INSTALLATION





In order to use this tool, you will need:

- Cutting/Tapping fluid.
- LOW-SPEED drill.
- High-quality bearing grease.



Begin by securing the cutting head and tightening down the bolt.



Apply a liberal amount of grease to the spindle threads.



Apply a liberal amount of grease to the boring tool threads.



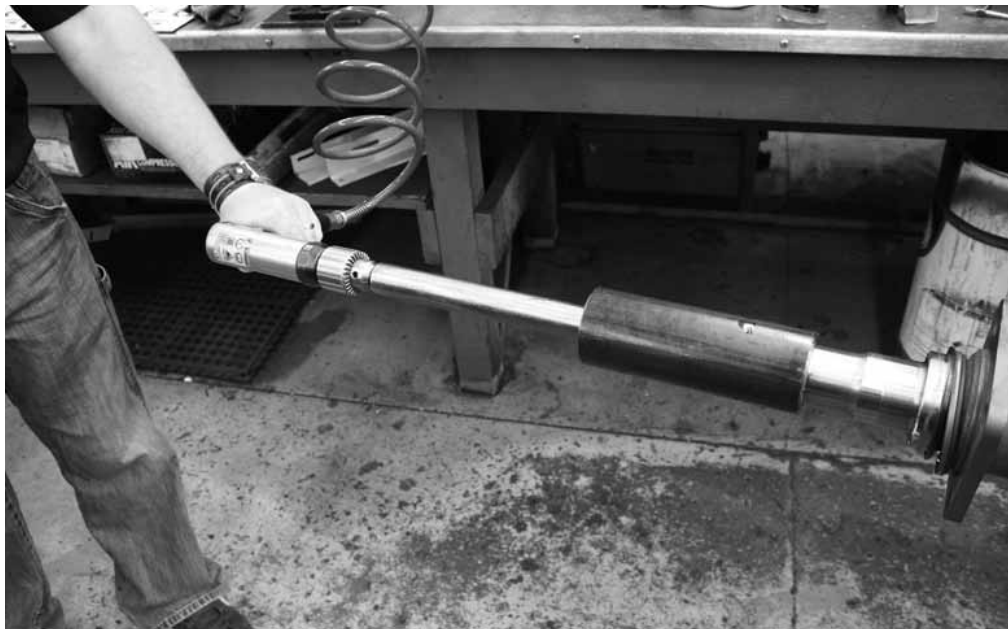
Slide the cutting head/boring shaft into the boring tool housing.



**CAREFULLY** thread the boring tool into the spindle.  
Be sure that you have enough grease on both the boring tool and the housing.  
Thread the tool on **SLOWLY** as to not damage the threads.



Apply a liberal amount of cutting fluid through the oiling port on the boring tool housing. You will need to add more fluid as you go. It is **VERY IMPORTANT** to add cutting fluid as necessary to make sure the cutting head has proper lubrication.  
**FAILURE TO DO THIS WILL RESULT IN PERMANENT DAMAGE TO BOTH THE BORING TOOL AND YOUR HOUSING.**



Using a low speed drill, **SLOWLY** begin to bore out the spindle. **DO NOT** spin the cutter too quickly or apply too much pressure. Keep the tool well lubricated during the cutting process. Once completed, repeat for the other side. After both sides have been successfully bored out, thoroughly clean the housing to remove all metal shavings.



## Warranty Details

Yukon Gear & Axle® ("Yukon") warrants the original retail purchaser that the Yukon Spindle Boring Tool will be free from defects in materials and workmanship for the period of one (1) year from date of sale. Yukon makes no other warranty of any kind, express or implied. All other warranties, including but not limited to an implied warranty of merchantability or fitness for a particular purpose, are excluded. This warranty is offered provided that the Yukon product has been installed and maintained in accordance with Yukon instructions, and that it has not been subject to modification, accident, abnormal use or misuse. At Yukon's discretion, this warranty may be voided if installation of Yukon product(s) occurs on vehicles with tires that exceed Yukon Maximum Recommended Tire Size.

Upon notification of a warranty claim, Yukon shall investigate the claim of defect, and, in the event of a verified defect, shall, at their sole choice, either repair the defective product, replace it, or refund the purchase price.

This warranty does not cover, and Yukon shall not be liable for, incidental or consequential damages, including loss of time, road service charges, labor charges, inconvenience, loss of vehicle use, loss of revenues, or loss or damage to personal property (including loss or damage to vehicle parts due to the failure of the Yukon product). In addition, this warranty does not cover, and Yukon shall not be liable for, any undertaking, representation, or agreements made by dealers or other third parties selling Yukon Gear & Axle® products, except where such agreements are within the provisions of this Warranty statement. Also, this warranty does not cover damage to the axle caused by or facilitated by failure of a non-Yukon component.

This agreement offers you specific legal rights. You may also have other rights which vary from state to state.